







Combining cutting-edge innovation and performance with elegant design and effortless style, our extensive range of PVC-U windows and doors bringing form and functionality to your home.

Offering the highest levels of security and energy efficiency, technology meets slim sight-lines and an extensive choice of finish to suit your home – each designed and manufactured in the UK.



4-5 6-7 8-9 10 11	Making your home warmer What makes our windows and doors energy efficient? Making your home more secure A choice of style Subtlety or Statement?
12 13 14-15 16-17 18-19 20-21	WINDOWS Windows Technical overview Choosing the right style Hardware Window colours Window energy efficiency
22 23 24-25 26 27 28-29 30	SLIDING PATIO, FRENCH & BI-FOLDING DOORS Sliding patio, French & bi-folding doors Technical overview Sliding patio doors French doors Technical overview Bi-fold doors Security

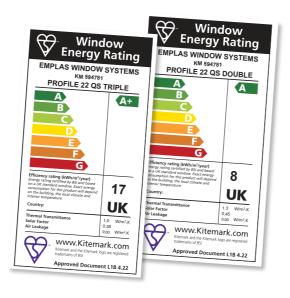


MAKING YOUR HOME WARMER

Windows and doors can account for up to 25 per cent of the total energy lost from your home, so your new windows, doors, conservatory or glazed extension need to deliver – not just look great.

All of our ranges are manufactured to the highest standards, meeting and far exceeding all current regulations in the UK for window and door energy efficiency with Window Energy Ratings of up to A+ and U-values as low as 1.0W/m2K.

Whatever your choice of style or finish, it means that your new windows and doors are going to keep your home warm and secure for years to come.



Your guide to Window Energy Ratings (WERs)

Whether you're thinking about buying new double or triple-glazed windows or doors you need to know how they're going to perform.

Windows and doors can look the same, but deliver wildly different levels of performance.

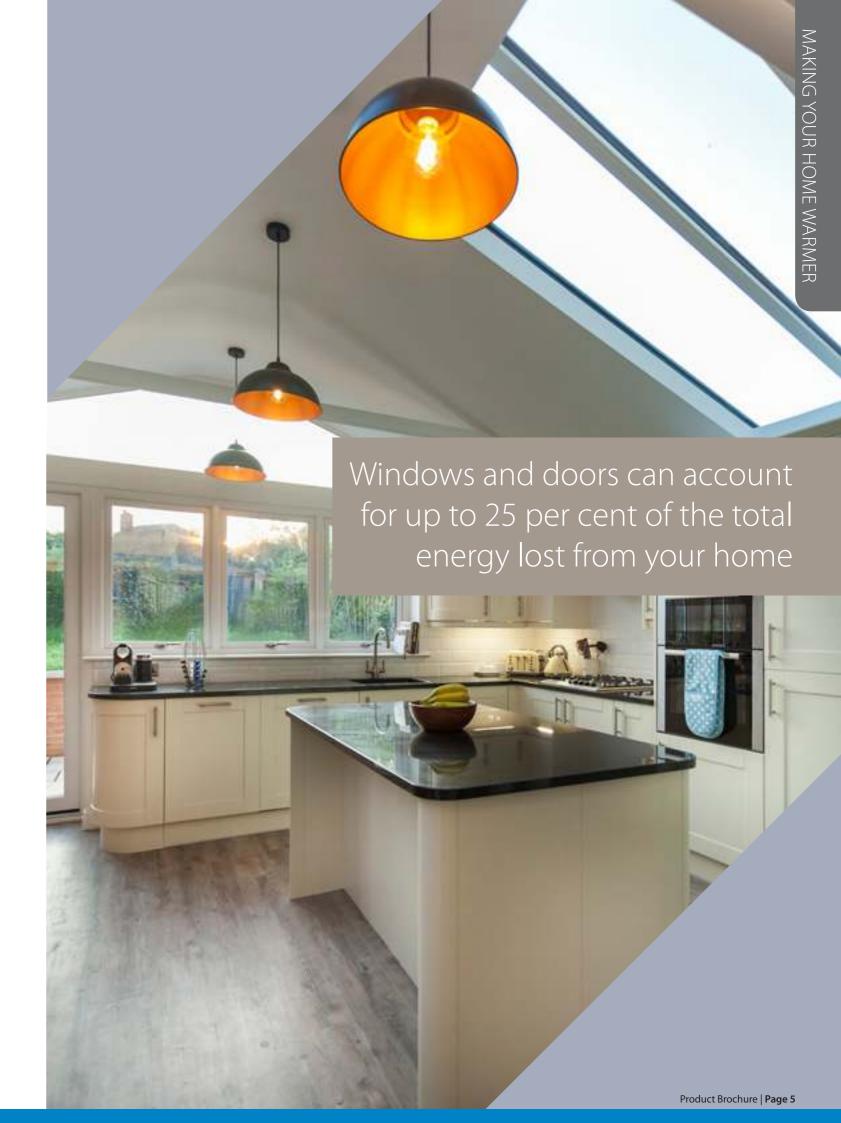
Window Energy Ratings provide a simple 'traffic light system' measure of performance. This includes a combined measure of how good it is at:

- 1 Keeping draughts out,
- 2 The warmth that it adds to a property through solar-gain,

and

3 - How effective it is at stopping heat loss - something measured in construction as a U-value.

A similar scheme using different calculations also exists for doors (DERs).



WHAT MAKES OUR WINDOWS AND DOORS ENERGY EFFICIENT?



Glass is the single most important factor in defining the energy performance of your new windows and doors. Our glass supplier, is at the leading edge of innovation. With a proud reputation of being a market leader globally in glass sealed unit manufacturing.

All of the double and triple-glazed glass units that we supply use smart low-e coatings on glass - a one-way door for trapping and holding energy.

We also use warm-edge spacer bars, which separate the sheets of glass in double and triple-glazed units to put 'space' between the cold air outside and warm air inside. This cavity is filled with argon gas. It's completely inert in the environment and you can't see it but because it's denser than air. It creates a highly effective insulating barrier, helping to keep your home warm and cosy on event the coldest of days.

To help you select the right level of comfort for your home, we've developed our range into three clear options.

Just choose the one that's right for you.

Energy Standard

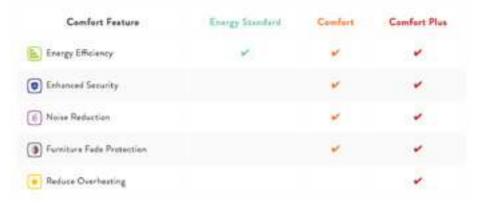
Keep your home warm and comfortable

Comfort

Choose better security and better sleep

Comfort Plus

For the perfect balance of light, warmth and comfort



Windows, doors and glazed extensions

Our PVC-U windows and entrance doors are manufactured in the UK's leading Olympus Collection, with over £18 million of investment you can be confident your windows and doors are the most advanced in the market today.

Our frames feature an internal 'honeycomb' multi-chamber system, which create a series of thermal barriers between the warm air inside your home and cold air outside of it (see the window technical overview on page 13).

Window energy efficiency



WINDOWS

Our windows feature the latest innovation in attack resistant and robust PVC-U frames and hardware.











Up to 6 point locking technology with two locking points per shootbolt (if selected) and double cam locking centrally



Developed to withstand even the most determined intruder. Tested by an independent test laboratory to over 3,500N force



Patented docking system prevents sideways movement of the shootbolt when under attack (if selected)



Heavy duty bolt has up to 300 per cent greater contact area against competitor shoot-bolts (if selected)



Resistant to salt spray (BSEN1670) and cycle tested over 50,000 times for ultimate long-term performance



Meets and exceeds all current building standards including PAS24 (when dog bolts and laminated glass are selected where appropriate)



A CHOICE OF STYLE AND FINISH AS INDIVIDUAL AS YOUR PROPERTY

Your choice of window and door design, will help to define the character of your property. From country cottage and period features of traditional box sash windows, to bold statements and contemporary urban designs, all of our windows and doors can be tailored to perfectly complement your very own 'grand design'.

Window styles

Our windows are manufactured Profile 22's new Optima PVC-U profiles - a classically sculptured (QS), a simpler, chamfered (QC) frame design or 'heritage' flush sash timber replacement. Each offering the highest levels of energy efficiency and slim stylish sightlines. Whatever your choice for your property you can be sure your new windows will be secure, energy efficient and low maintenance.

THE **OLYMPUS** COLLECTION



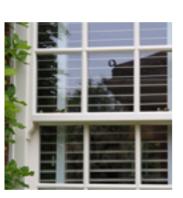
Casement



Flush casement



Tilt-and-Turn



Vertical Sliding Sash Windows





WINDOWS - TECHNICAL OVERVIEW

Our window ranges are the product of over £18 million of investment in energy efficiency, security and system development.









THE **OLYMPUS** COLLECTION

- 1 Slim sightline window frame featuring sculptured, chamfered and flush framing options plus extensive choice of colour and finish options
- Thermally efficient outer frame featuring six 'honeycomb' chambers and five chamber sash
- 3 Energy efficient recycled composite material or full steel reinforcement options
- Deeper drainage channels carry water away quickly improving weather performance

- 10mm cover on weather seals for ultimate weather tightness
- 6 Specially designed hardware fixing points and local thickening of frame walls to improve screw retention improving security
- 7 High security internal glazing
- 8 Energy efficient double and triple-glazed glazing options featuring warm-edge spacers and low-e coatings to achieve WERs of up to A+ and U-values as low as 1.0W/m2K
- 9 Up to 6 point locking technology with two locking points per shootbolt and double cam locking centrally. Patented docking system prevents sideways movement of the shootbolt when under attack
- Meets and exceeds all current building standards including PAS24 (PAS 24 requires dogbolts and laminated glass where applicable)

CHOOSING THE RIGHT STYLE OF WINDOW FOR YOUR HOME

Every home is different, which is why we offer a wide range of window styles and colour options. Making the right choice is about working out not only the best fit to the character of your property but also thinking about how you want to live in it.

Choosing a window style is the starting point. The handles or any colour or finishes you then add, will further define the appearance of not just your windows but your home as a whole. We'll work with you to help you make the perfect choice.

FRAME DETAILING

Our casement and tilt-and-turn windows are available in a choice of sculptured, chamfered or flush frame systems.



SCULPTURED DETAIL

Sculptured detailing offers a more traditional decorative finish replicating the curves found on traditional timber windows.



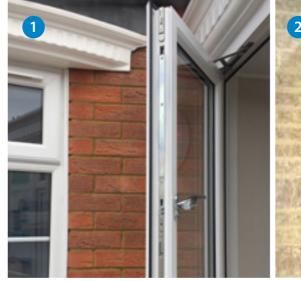
CHAMFERED DETAIL

Chamfered detailing features a more contemporary and simpler bevelled edge, with straight sightlines.



FLUSH SASH DETAIL

Our flush-frame windows feature a dedicated slim-line window sash which sits flush with the outer frame. This recreates the aesthetic of a period casement timber window in a low maintenance and energy efficient option.









1 CLASSIC CASEMENT

vindows can be designed to complement period properties or contemporar homes delivering perfectly balanced sightlines.

2 FRENCH CASEMENT

Featuring the same classic styling, our casements are designed so that they don't require a central mullion (upright). Opened, it means views are uninterrupted. With no fixed mullion, you can be confident our windows comply with the fire regulations for escape

3 FLUSH CASEMENT

utward opening top hung casement windows are a contemporary British design.

4 TILT-AND-TURN

The ideal solution where external access is an issue, tilt-and-turn windows can be swung into a room for cleaning. Streamlined and contemporary, they're great for wide variety of properties. Tilt-and-turn windows are also available in a flush finish.

• VERTICAL SLIDING SASH WINDOWS - CONSERVATION WINDOWS

Our sensational conservation windows combine the sought-after aesthetics of traditional timber with the exceptional modern performance of uPVC. Our timber-alternative range is highly sought-after, providing an indistinguishable appearance which expertly re-creates skilled timber joinery whilst delivering the durability, low maintenance and efficien of uPVC

6 GEORGIAN ASTRAGAL BARS

Our georgian astragal bar range allows you to bring additional period character your design. Running horizontally or vertically across the glazed units of your casement or sliding sash windows, astragal and georgian bars replicate the appearance of the jointing between panes of glass on a traditional Georgian window.





Product Brochure | Page 17



Our range of elegant and ergonomically designed handles bring form to functionality. Designed to fit naturally into the user's hand, they exude quality to the touch.

Beautifully crafted, our Signature[™] hardware range is available in premium quality white and black powder coated finishes; chrome plated; and gold and satin electroplate finishes.





Page 18 | Product Brochur

WINDOW COLOUR AND WOOD-GRAIN **FINISHES**

Colour is a powerful design tool.

It can make your windows and doors seamlessly blend into the materials that surround them, delivering a subtle finish, which suggests that they have always been there.

It can drive bold statement designs which exude contemporary sophistication.

Or colour can sit anywhere in between – the choice is yours.

Our extensive colour and finish range from traditional woodgrain options, to contemporary greys and subtle creams and whites brings incredible design flexibility to low maintenance and energy efficient PVC-U windows and doors.

All colours are a visual repre



Anthracite Grev



Black Brown











Anthracite Grey



Pehble Grev

COLOUR OPTIONS

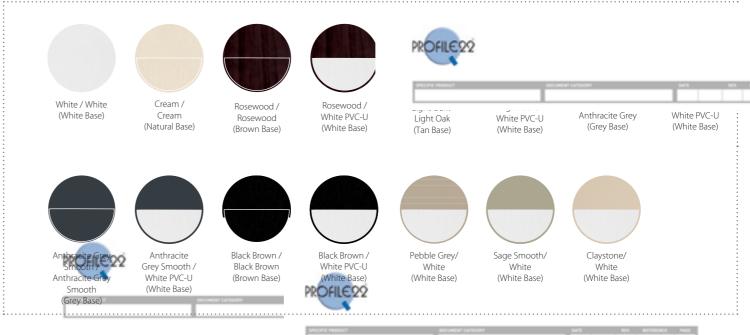
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Flemish Gold

The colour match data is given in good faith.

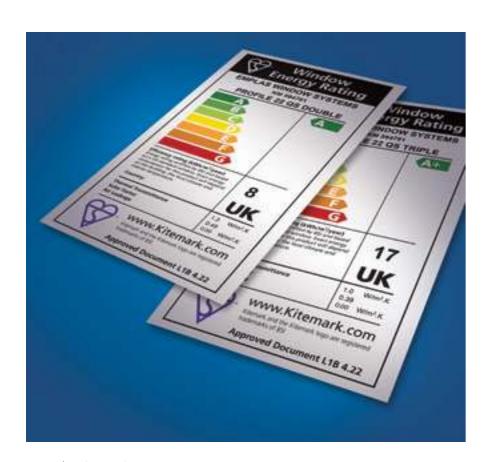
Please note that RAL colour codes are the nearest match only and, therefore, not exact matches with

THE **OLYMPUS** COLLECTION

WINDOW ENERGY EFFICIENCY

Building Regulations may dictate minimum standards but our energy efficient double and triple-glazed windows go far beyond, keeping you warmer and saving you money, year round.

Achieving Window Energy Ratings of up to A+ and U-values as low as 1.0W/m2K, our windows are designed to be energy efficient from the inside out.





ENERGY EFFICIENT FRAMES

Our window frames feature five thermally efficient internal chambers in the sash and six in the outer frame. This thermally efficient 'honey-comb' creates a series of barriers between the heat inside your home and cold air outside.

We enhance frame energy efficiency even further whenever possible, by swapping highly conductive steel for far more thermally efficient and ultra-strong recycled composite material reinforcements.

HIGH PERFORMANCE GLAZING UNITS

All of the double and triple-glazed glass units that we supply, are via our glazing partner. We use smart low-e coatings on our glass - a one-way door for trapping and holding energy.

We also use warm-edge spacer bars which separate the sheets of glass in double and triple-glazed units to put 'space' between the cold air outside and warm air inside, insulating it in the process.

You can therefore be assured of advanced thermal efficiency in a beautifully crafted and low maintenance window.





TYPICAL WERS

Achieves A with double glazing* A+ achievable with triple glazing*

 Except Flush Casement Window
 Except Flush Casement Window and Vertical Sliding Sash.
 Standard 36mm triple achieves A Energy rating

TYPICAL U-VALUES

Achieves 1.3 W/m2K with double glazing*
Achieves as low 1.0 W/m2K with triple glazing*

- * 13 W/m²K on flush casement windo
- ** Triple Glazing not available on Flush
 Casement Window or Vertical Sliding Sash
 Window.

Page 20 | Product Brochure

SLIDING PATIO DOORS, FRENCH DOORS AND BI-FOLDING DOORS Inline Sliding patio doors, French doors and Bi-folding doors are about summer and much more. From relaxing on a warm evening with a glass of wine with friends and family to watching the autumn leaves fall and the seasons change, each opens a window to the world outside. Whether you decide on a slim sightline and space saving patio door, classic and timeless French Doors, or contemporary Bi-folding doors, your choice will make a perfect connection between your home and garden.

SLIDING PATIO DOORS

Capable of spanning wider distance, sliding-doors leave the view from your property almost uninterrupted and create a great year-round connection between indoor and outdoor spaces.

Manufactured in thermally efficient and low maintenance PVC-U profiles and featuring high security multi-point locking mechanisms, we supply the market leading PatioMaster Sliding Patio Door. Luxurious soft open and close technology, contemporary finishes and slim sightlines mean that our inline sliding door range provides a seamless connection from your home to garden.





PAS 24 Security Keep Rail Jamb & Keep Rail Head





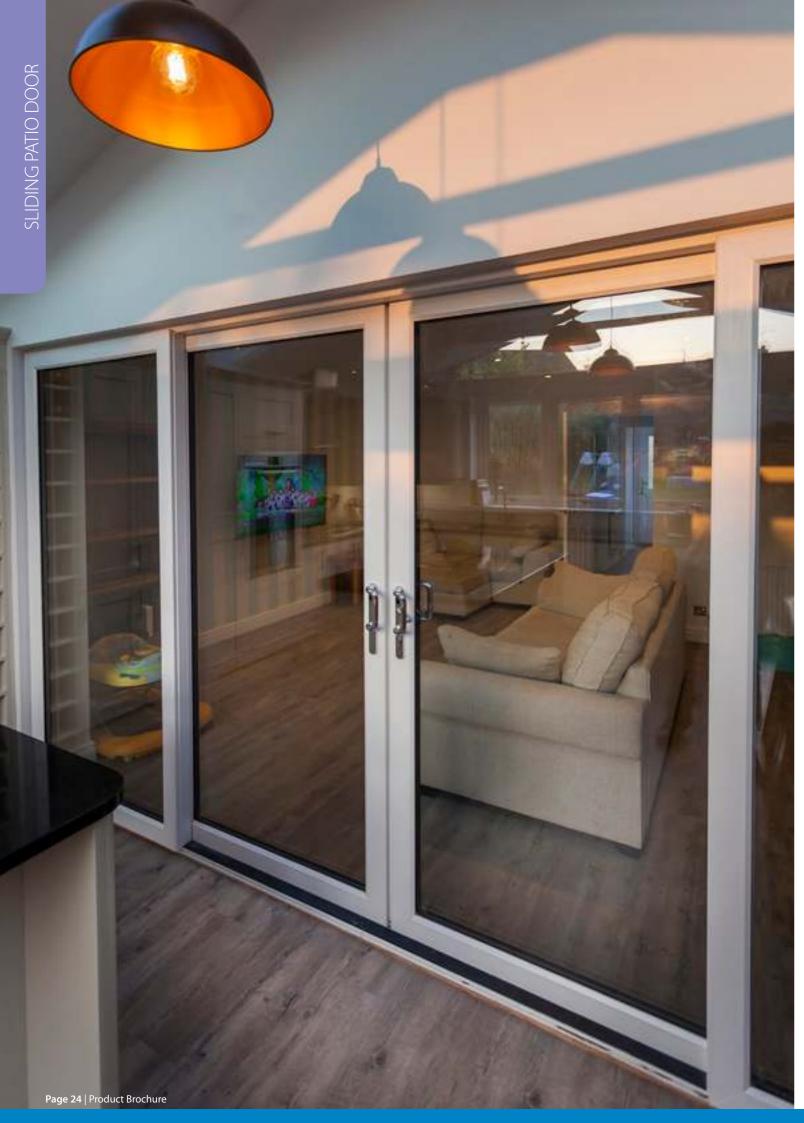


- 1 Slim sightline multi-chamber energy efficient framing system
- 2 Smooth glide lightweight opening and closing mechanism tested to 150,000 cycles
- White, wood-grain and colour options (see page 35)
- 4 High performance energy efficient A-Rated 28mm glazing as standard

- 5 Two three or four pane options
- 6 Steel reinforcement
- 7 Six point locking system with anti-jacking technology for outstanding security as standard
- 8 Anti-lift brackets fitted as standard to all sliding sashes
- 9 Featuring anti-bump cylinders if SBD is selected

- 10 Low track low threshold options for ease of access (internal use only)
- Weather seals prevent draughts and leaks
- Secured by Design Option
 available (in two pane option)
 through our supplier Emplas, for
 accredited products please see:
 https://www.securedbydesign.com/member-companies/
 sbd-members?view=companya2z&letter=e

and search for Emplas Window Costems Ltd.



SLIDING PATIO DOOR **OPTIONS**

Our Sliding Patio Doors offer incredible design flexibility, so finding a combination that's right for your individual home is simple.

- 1 Decide on a door combination, choosing either from two, three or four pane options
- 2 Take your pick from our range of colours (see page 19)

GLASS

All of our sliding doors come with A Rated energy efficient glass which is toughened for your families safety.

HANDLES

Our high security handles are manufactured from robust materials to an attack resistant design. Available in White, Chrome, Gold, Satin and Black, they feature a special scratch resistant finish and are guaranteed for 10-years.

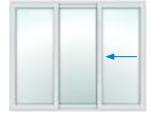
2 PANE OPTION



3 PANE OPTIONS



3 PANE OPTIONS



4 PANE OPTION















FRENCH DOORS









THE **OLYMPUS** COLLECTION

- 1 70mm slim sightline frame featuring sculptured and chamfered options plus extensive choice of colour and finish options (see page 19)
- Thermally efficient outer frame featuring six 'honeycomb' chambers and five chamber sash
- Energy efficient recycled composite material or full steel reinforcement
- Deeper drainage channels carry water away quickly improving weather performance
- 8mm cover on weather seals and optional dog bolt security upgrade available on hinge side of door
- Specially designed hardware fixing points and local thickening of frame walls to improve screw retention and improved security

- 7 High security internal glazing system
- Renergy efficient double glazed options featuring warm-edge spacers and low-e coatings to achieve WERs of up to A+ and U-values as low as 1.2W/m²K
- 9 High security multi-point locking system providing the ultimate burglar deterrent
- 10 Meets and exceeds all current building standards including PAS24 (when 3* cylinder and laminated glass is selected)

Choose the perfect frame detail to match your new or existing windows and doors.



SCULPTURED DETAIL

Sculptured detailing offers a more traditional decorative finish replicating the curves found on traditional timber windows.



CHAMFERED DETAIL

Chamfered detailing eatures a more contemporary and simpler beveled edge, with straight sightlines.

Product Brochure | Page 27







THE ULTIMATE WAY TO HARMONISE YOUR HOME AND GARDEN

Bi-folding doors are a great way of connecting your home to your garden and the world outside. With an effortlessly stylish and sleek architectural high security Aluminium bi-fold doors doors bring cutting edge innovation to your home.

Connecting interior and exterior spaces, they feature the highest levels of security, energy efficiency and weather performance by default.

KEY FEATURES OF ALUMINIUM BI-FOLDING DOORS

- Slim aluminium frames mean frames and glass can be larger, maximising light and spanning larger areas with fewer door uprights to interrupt views
- Available in two to six panel options
- Smooth, easy glide rolling system
- High security multi-point locking system
- Anti-bump, anti-pick and anti-drill door cylinder option
- 'Push' flat/open intermediate door handle sitting flush with frame
- Low threshold option
- Low maintenance frames won't warp, rust or twist
- PAS24 accredited







SECURITY

PEACE OF MIND, BUILT IN

With one home in England and Wales broken into every seven seconds – the majority by forcing or kicking a door – your doors and windows are in the 'frontline' in the battle to protect your home from intruders.

All of our doors and windows are designed to give you and your home the highest levels of protection, featuring multi-point locking and reinforced frames.

We can also supply doors and windows to the Secured by Design Police Preferred Specification through our supplier Emplas, for accredited products please see:

 $\label{lem:https://www.securedbydesign.com/member-companies/sbd-members? view=companya2z \& letter=e \\ and search for Emplas Window Systems Ltd.$













ACCREDITATIONS AND REGULATIONS

Our door and window ranges are manufactured to the highest standards in compliance with controls set out in British Standards ISO9001, which ensure a commitment to consistent product quality.

Meeting and far exceeding current UK Building Regulations, your new windows, doors or conservatory are future-proofed for years to come.

OUR COMMITMENT TO THE LATEST REGULATIONS AND STANDARDS

- PAS24: enhanced security for doors*
- Part M. (Access to and use of Buildings) compliance*
- Part O (Security: Dwellings) compliance
- Part I. (Conservation of Fuel and Power) compliance
- ISO 9001 Quality Management System approved to ISO 9001
- Environmental Management Policy approved to ISO 14001
- · Health and Safety management policy approved to ISO 18001
- CE Marking approval
- Secured by Design (SBD)* through our supplier Emplas for accredited products please see:

https://www.securedbydesign.com/member-companies/sbd-member

- U-Value reports independently provided by BuildCheck
- *Optional specially selected product configurations only

PEACE OF MIND BUILT IN





































SEHBAC Show Centres

0800 666 444 www.sehbac.com

Rayleigh

Alton Garden Centre Arterial Road Wickford Essex SS12 9JG

Chelmsford

2 Baynes Place Waterhouse Lane Chelmsford Essex CM1 2OX

Woburn Sands

Frosts Garden Centre Newport Road Woburn Sands Milton Keynes MK17 8UE

Capel St. Mary

Bypass Nurseries Garden Centre London Road Capel St. Mary IP9 2JR

Ipswich

1 Olympus Close Ipswich Suffolk IP1 5LJ

Chesham

Crown Business Estate Berkhampstead Road Chesham HP5 3ET

Warlingham

Knights Garden Centre Limpsfield Road Warlingham CR6 9DZ

Abingdon

Millets Farm Centre Kingston Road Frilford Oxfordshire OX13 5HB

Colchester

2 Stanway Retail Park Peartree Road Colchester CO3 0LX

Great Amwell

Van Hage Garden Centre Pepper Hill Great Amwell Hertfordshire SG12 9RP

Marks Tey

Poplar Nurseries Coggeshall Road Marks Tey Colchester CO6 1HR

FINELINE Show Centres

01622 631613 www.fineline-windows.co.uk

Maidstone

Newnham Court Shopping Village Bearsted Road Maidstone Kent ME14 5LH

Dartford

Hawley Garden Centre Hawley Road Dartford Kent DA2 7RB



































